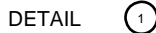


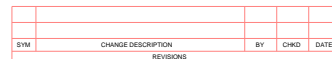
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6. DIMENSIONS IN [] ARE MILLIMETERS AND FOR REFERENCE ONLY.

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4. WELDS SHALL BE GAS TUNGSTEN ARC (GTAW) OR TUNGSTEN INERT GAS (TIG) ON VACUUM SIDE OF JOINTS.



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